

ABSTRACT OF THE DISCLOSURE

A method and apparatus for measuring contour of a full fielded 3D surface of an object.

The apparatus includes a projection device having a mark point and master grating, an

5 imaging device for imaging imaged grating and mark point which are positioned on the

object surface, and two rectilinearly movable axles. The method includes steps of:

measuring a projected object and image distances, and an imaged object and image distances;

determining a position of the zero order phase of the fringe according to an imaged mark

point on the object surface; calculating orders of the moire fringes for the full fielded 3D

10 surface of the object based on a phase-shift and unwrapping algorithms; and finally

calculating an absolute contour of 3D object surface according to a relationship between

altitudes of surface points of the object and the moire fringes referencing to a point of the

object surface which is derived as a reference point of 3D coordinates.

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